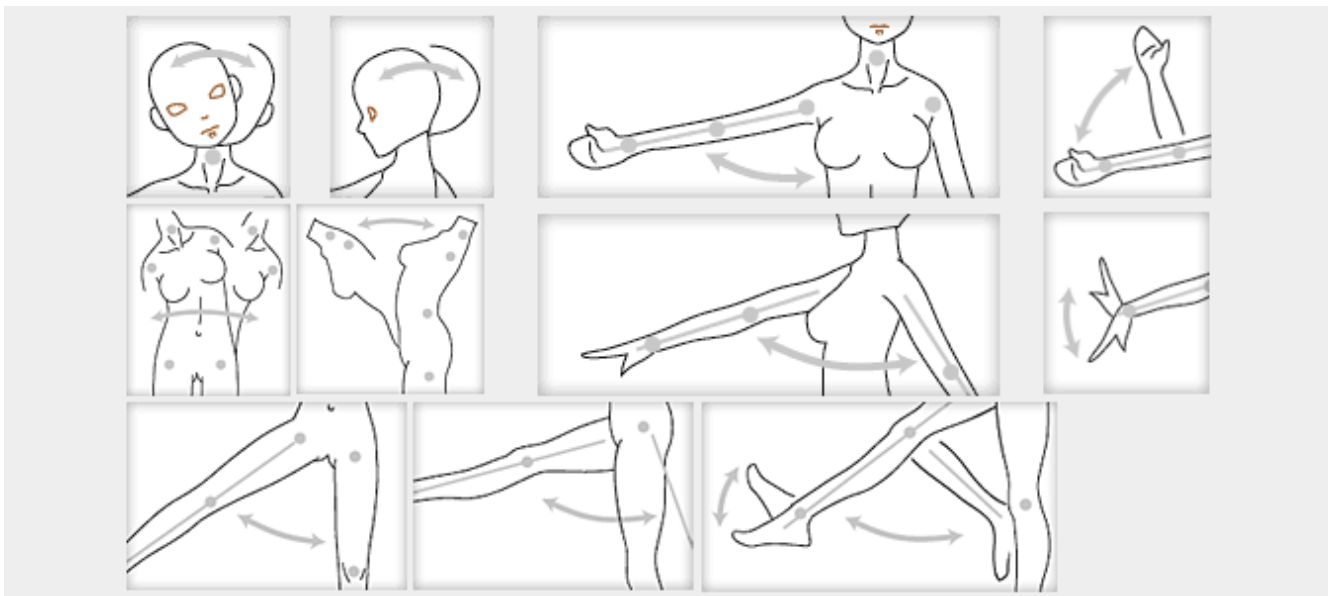


Product Introduction

The life-size silicone seamless doll manufactured by our company is comprised of an inner compound metal and resin frame and silicone skin. Movement of doll closely resembles the human body and various poses are possible. You can also enjoy various fashions as you like, such as putting on your favorite clothes or changing the wig.

Range of movement of each part

The doll is made of silicone. Silicone will tear if too much load is applied. Use with care after fully understanding the movable parts and ranges as follows.



Head

The head is connected to the body by a metal connector. The head can turn but the neck is fixed to the metal frame. Be careful not to tilt the head more than 45° to the right or left.

Arms and wrists

The arms can be raised up to shoulder height. The forearms can be raised 90° from a straight arm position. The wrists can be bent up and down within 45°.

Waist

The waist can be bent to the right or left up to 30°, and front and back up to 40°.

The hips can be turned up to 20° in either direction.

Thighs

The thighs can be spread open 130°, but we recommend 50° on each side, for a total maximum of 100°.

The legs can be lifted up to a maximum of 90°.

Knees and ankles

The legs can be bent backwards 100°, but cannot be bent forward like the human body.

The ankles can be bent 45° up and down.

*The range of movement of the frame is greater than that mentioned above. However, more than this is not recommended as it may cause the silicone to split.

Cautions regarding silicone

High polymer silicone is used for the skin of this product, and it contains no harmful substances. Over time, the surface of the silicone product will secrete oil. This is normal because silicone compound materials contain oil. The doll will easily get dusty when used or left for a long time. Care for the doll by washing, etc., once a month.

How to care

Gently wipe the surface of the doll with sponge or towel soaked in warm water. If the surface of the silicone is dirty, gently wipe it with soapy water. Do not use corrosive detergents when cleaning the silicone. Do not use any strong acid, alkali solution or strong antiseptic. Use soap, laundry detergent or shampoo which can be used on the human body. After drying, apply baby powder to the doll.

How to prevent wrinkles

Wrinkles may appear and set when the joints are bent for a long time. For example, if the doll is left sitting in a chair for a long time, the stomach may become wrinkled. If kept in this condition, the wrinkles may become permanent. To avoid this, store the doll in a condition which does not place a load on the limbs when not in use. Do not place the doll on a rough surface as the doll may pick up the pattern. If the doll's skin becomes wrinkled, store in a condition which does not stress the skin of the doll for a few days to see if the wrinkle disappears.

Makeup (painting)

When the doll is shipped from the factory, it is painted with special paint for silicone. The paint will not quickly peel off, but it may wear off by repeated friction. Do not forcefully rub or wipe the painted parts. Especially use care around the doll's face. The eyelashes may come off and the make-up may fade if rubbed or wiped with excessive force.

Cosmetics may be used on the doll. However, sticky cosmetics are not recommended as you will need to scrub the face to remove the make-up. Do not scrub. Gently clean with soapy water or make-up remover.

How to store your doll

To keep the doll for a long time, sufficient space is needed. Keeping the doll in a good environment will lessen any damage to the silicone skin and inner frame.

1. Avoid extended exposure to sunlight.

Direct sunlight may cause slight discoloration.

2. Remove any dust

Dust easily collects on the silicone skin due to viscosity and static electricity. Remove as much dust as possible and clean before storage.

3. Do not leave in a humid place.

Avoid leaving the doll in a humid place for a long time. Sponges are used for some parts of the doll. These absorb moisture which will result in faster deterioration. You can wipe the doll with water but do not immerse it in water. It is possible to take a bath with the doll but this is not recommended because water may seep inside and get wet. If the doll is placed in water, the water level should be below the doll's neck. If the water level is higher, water will get inside from the neck connector. If the sponges inside the doll absorb water, it is very difficult to dry them. Use due caution.

4. To prevent color transfer to the skin

Do not leave the doll in contact with materials such as dyed leather. Some dyes will stain the silicone skin. Once the silicone skin is stained, it is difficult to remove it.

5. Temperature

Do not leave the doll in extreme high or low temperatures. Store in temperatures between 5-35°C. Do not excessively warm the doll by wrapping it in a winter electric blanket, etc.

6. Do not leave anything on the doll.

Do not leave anything on the doll for a long period of time as excessive pressure may change the shape of the silicone or sponges.

7. Do not store the doll with bent joints

Do not leave the doll with its joints bent for an extended time because this may cause wrinkles or cracks on the surface of the silicone.

Caution when using

The doll's limbs are movable but within a limited range. To protect the silicone skin, follow the cautions below.

1. Use powder to prevent adhesion

The silicon surface is viscous. Do not forcefully put on clothes. First, apply a powder such as baby powder and wait for it to absorb any moisture. Do not put clothes on it while the doll is sticky as this may result in tearing the silicone.

2. Do not move joints beyond their range of movement

Do not lift the doll's arms too high when putting on clothes as this may cause the silicone to tear. Use the doll within the movable range as mentioned above. If the head is in the way, removing it before

putting on clothes is recommended

3. Care regarding clothes

Be careful when using clothes or jewelry with sharp or pointed parts as this may damage the silicone. Do not place too much load on the doll, such as tight pants. Do not put on clothes if force is needed.

4. Staining by clothes

Some materials such as leather may contain dyes which may stain the silicone. Use due care when leaving the material on the doll for an extended time.

The silicone skin is very delicate. Once the silicone tears, it cannot be completely repaired due to the properties of the silicone. Avoid contacting the silicone skin with any sharp or pointed object.

Warranty and handling

We guarantee only initial damage or defect. Due to the quality of the product, we do not accept product returns. However, in the event we acknowledge that the damage or defect was initially present, we will replace the product with a new one. In the event of initial damage or defect, contact us within 3 days from the date of delivery.

Disclaimer

This company offers this product for persons 18 years or older. This product is not for sale to minors. Do not store this product in areas accessible to minors.

All dolls from this company are originally designed by the dolls' creator, and are not modeled after any actual persons. Do not use this company's doll in comparison with a real person. We do not accept any responsibility for any problems or confusion due to any similarities.

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since 2007